DISCS

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DISCS

OVERVIEW

Cibo has an enormous range of basic materials available. From each of these abrasive materials discs can be cut. The sizes of the disc and the number of holes obviously depend on the machine to which you wish to attach the disc. This machine also determines whether the disc should have a velcro backing, or whether the disc is attached with a screw, or spray glue is used to attach the disc, etc.
To make it easy to select one of the abrasive materials, you will find an overview of the various materials and applications on the following pages. From page 144 onwards, you will also find an overview of the main cutting forms in our range.

Application		Type	Backing	Weight	Type of grit	Top Coating	Waterproof	Maximum width	Grit type
Metal	Cloth	HZ72	Polyester	Y	ZIRC.	–	💧	1420	24-36-40-50-60-80-120
		FX87	Polyester	Y	CER	●	💧	1480	36-40-60-80-100-120
	Tex	A/O	Nylon web	–	A/O	–	💧	1500	A-Coarse - A-Medium - A-Fine - A-Very Fine STRONG - A-Very Fine SOFT - A-Very Fine ULTRACUT - A very fine PP
		CP		–	A/O CP	–	💧	610	CP
		CSD		–	S/C	–	💧	1000	EXTRA COARSE
Stainless steel	Paper	KP950F	Paper	F	ZIRC.	–	–	1650	40-60-80-100-120-150-180-220
	Cloth	HZ72	Cotton	Y	ZIRC.	–	💧	1420	24-36-40-50-60-80-120
		FX87	Polyester	Y	CER.	●	💧	1480	36-40-60-80-100-120
		237AA	Cotton	X	A/O Trizact™	–	–	660	A160 (P120)-A100 (P220)-A80 (P240)-A65 (P280)-A45 (P400)-A30 (P600)-A16 (P1400)-A6 (P2000)

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USE OF THE TABLE

Simply have a look at the material you wish to work on, select one of the abrasive materials recommended by Cibo, and you will be referred to the page where you can find the disc you want. On this page you will also find the most frequently used grit types and cutting forms.
However, customisation is also the norm at Cibo. If you require a cutting shape that is not displayed in the table, please do not hesitate to contact Cibo. We can manufacture the discs for you in almost no time.

Take note: this table only shows the qualities that Cibo feels are the most suitable for a specific application. Should you require a broader overview, please return to the comprehensive overview of the available basic materials on page 58. Cibo can also very quickly cut discs from this material for you.

Properties	Page
High-quality aluminium/zirconium oxide on a highly resistant "Y" polyester backing. Ideal for demanding applications on stainless steel, aluminum, metal and non-ferrous metal. High cut rate. Can be used both wet and dry.	**168**
High-quality ceramic abrasive grit with an active abrasive ingredient on a highly tear-resistant polyester backing. The most up-to-date self-sharpening ceramic grit makes the FX87 a real top product. FX87 is characterised by high machining capacity, even on high alloy steel. The FX87 performs best under average or high working pressure and with a moderate to hard abrasive contact.	**168**
The nylon fibres are combined into a three- dimensional web structure using thermo-setting synthetic resin, and are available in various grit types with an aluminium oxide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. A/O creates a good long-lasting finish at high speeds.	**from 173**
The nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin with an aluminium oxide grit type. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. CP has an increased grinding capacity at higher speeds. This material provides the brush structure with a slightly glossy effect.	**from 175**
CSD material is made from very hard, abrasion-resistant nylon fibres with a very open structure. The nylon fibres are permeated with synthetic resin and very sharp grit.	**181**
Zirconium oxide grain on an "F" paper base. This product is ideally suited for grinding very hard and dry woods because of the extremely abrasive-resistant zirconium oxide grit. The KP950F is also highly efficient when using stainless steel.	**161**
High-quality aluminium/zirconium oxide on a highly resistant "Y" polyester backing. Ideal for demanding applications on stainless steel, aluminum, metal and non-ferrous metal. High cut rate. Can be used both wet and dry.	**168**
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This is a product of the Trizact™ family (3M). Trizact™ is an innovative grinding material produced with perfectly calibrated aluminium oxide grit in a pyramid shape. This three-dimensional grit of identical height ensure quick stock removal and an even and replicable finish without deep scratching or risk of burrs. This product has been especially developed for material that is difficult to work, such as stainless steel and exotic alloys, as used in aviation and space travel and in the medical sector. In addition, it has been used successfully in the finishing of copper, bronze, aluminium, composite materials and synthetic materials. The 237AA is not suited for use on titanium.	**170**

Application		Type	Backing	Weight	Type of grit	Top Coating	Waterproof	Maximum width	Grit type
Stainless steel	Cloth	**337DC**	Cotton	X	A/O Trizact™	–	–	660	A300 (P80)-A160(P120)-A100 (P220)-A65 (P280)-A45 (P400)
		MFR	Cotton	F	Cali-brated A/O	–	*	500	MFR1500 (P600)-MFR1800 (P1200)-MFR2400 (P1500)-MFR3200 (P2500)-MFR3600 (P3000)-MFR4000 (P4000)-MFR6000 (P5000)-MFR8000 (P6000)-MFR12000 (P8000)
		MFX	Cotton	J	Cali-brated A/O	–	*	500	MFX180 (P600)-MFX240 (P1200)-MFX320 (P1500)-MFX400 (P3000)-MFX600 (P3500)-MFX800 (P4000)-MFX1200 (P6000)
	Tex	**A/O**	Nylon web	–	A/O	–		1500	A-Coarse - A-Medium - A-Fine - A-Very Fine STRONG - A-Very Fine SOFT - A-Very Fine ULTRACUT - A very fine PP
		S/C		–	S/C	–		1500	S-Medium - S-Fine - S-Very Fine - S-Ultra Fine 600 - S-Ultra Fine 1000 - S-Ultra Fine 1200
		CP		–	A/O CP	–		610	CP
		CSD		–	S/C	–		610	EXTRA COARSE
	Reinforced Tex	**FE**	Polyester + Nylon web	–	A/O	–		1250	COARSE - MEDIUM - VERY FINE
		RC		–	A/O	–		1250	COARSE - MEDIUM - VERY FINE
		T00		–	–	–		1650	No grit

(*) Micro-mesh achieves the best results provided a light mist is used. The use of an exessive amount of water is not recommended with Micro-mesh.

Properties	Page
The properties of the 337DC Trizact™ grade are similar to those of the 237AA, but the 337DC has a higher stock removal capacity.	172
Micro-Mesh is a concept whereby extremely precisely calibrated grit crystals are bonded with a flexible glue on a supple cotton base. Due to the elastic positioning, this grit always comes in contact with the workpiece at a positive angle. This ensures a constant and even scratch depth. This ingeniously thought out design guarantees an extremely even, constant and precise finishing pattern.	172
Micro-Mesh is a concept whereby extremely precisely calibrated grit crystals are bonded with a flexible glue on a supple cotton base. Due to the elastic positioning, this grit always comes in contact with the workpiece at a positive angle. This ensures a constant and even scratch depth. This ingeniously thought out design guarantees an extremely even, constant and precise finishing pattern.	172
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The nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin, and are available in various grit sizes with silicon carbide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. In comparison with the A/O, S/C provides a finer, more even and matt texture. Primarily used to create a decorative finish.	from 174
The nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin with an aluminium oxide grit type. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. CP has an increased grinding capacity at higher speeds. This material provides the brush structure with a slightly glossy effect.	from 175
CSD material is made from very hard, abrasion-resistant nylon fibres with a very open structure. The nylon fibres are permeated with synthetic resin and very sharp grit.	181
This is an open nylon web structure, permeated with aluminium oxide grit and anchored by a synthetic resin on a woven polyester structure. This quality is better able to cope with aggressive applications and has a long life span. The finish of the FE quality is less uniform than that of the RC quality.	from 183
This is an open nylon web structure, permeated with aluminium oxide grit and anchored by a synthetic resin on a woven polyester structure. This material has a high initial cutting force, works perfectly at low pressure and provides a very constant and even finish. The RC is less edge resistant. Ideal for applications requiring a decorative finish.	from 183
This is an open nylon web structure, permeated with talc and anchored with a synthetic resin on a woven polyester structure. This quality has no abrasive properties and is specially designed to clean or polish using polishing pastes.	186

Application		Type	Backing	Weight	Type of grit	Top Coating	Waterproof	Maximum width	Grit type
High-quality alloys	Cloth	**FX87**	Polyester	Y	CER.	●	💧	1480	36-40-60-80-100-120
		237AA	Cotton	X	A/O Trizact™	–	–	660	A160 (P120)-A100 (P220)-A80 (P240)-A65 (P280)-A45 (P400)-A30 (P600)-A16 (P1400)-A6 (P2000)
		337DC	Cotton	X	A/O Trizact™	–	–	660	A300 (P80)-A160 (P120)-A100 (P220)-A65 (P280)-A45 (P400)
		MFR	Cotton	F	Cali-brated A/O	–	💧*	500	MFR1500 (P600)-MFR1800 (P1200)-MFR2400 (P1500)-MFR3200 (P2500)-MFR3600 (P3000)-MFR4000 (P4000)-MFR6000 (P5000)-MFR8000 (P6000)-MFR12000 (P8000)
		MFX	Cotton	J	Cali-brated A/O	–	💧*	500	MFX180 (P600)-MFX240 (P1200)-MFX320 (P1500)-MFX400 (P3000)-MFX600 (P3500)-MFX800 (P4000)-MFX1200 (P6000)
	Tex	**S/C**	Nylon web	–	S/C	–	💧	1500	S-Medium - S-Fine - S-Very Fine - S-Ultra Fine 600 - S-Ultra Fine 1000 - S-Ultra Fine 1200
Non-ferrous	Cloth	**HZ72**	Polyester	Y	ZIRC.	–	💧	1420	24-36-40-50-60-80-120
		FX87	Polyester	Y	CER.	●	💧	1480	36-40-60-80-100-120
		237AA	Cotton	X	A/O Trizact™	–	–	660	A160 (P120)-A100 (P220)-A80 (P240)-A65 (P280)-A45 (P400)-A30 (P600)-A16 (P1400)-A6 (P2000)
		337DC	Cotton	X	A/O Trizact™	–	–	660	A300 (P80)-A160 (P120)-A100 (P220)-A65 (P280)-A45 (P400)

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The properties of the 337DC Trizact™ grade are similar to those of the 237AA, but the 337DC has a higher stock removal capacity.	**172**
Micro-Mesh is a concept whereby extremely precisely calibrated grit crystals are bonded with a flexible glue on a supple cotton base. Due to the elastic positioning, this grit always comes in contact with the workpiece at a positive angle. This ensures a constant and even scratch depth. This ingeniously thought out design guarantees an extremely even, constant and precise finishing pattern.	**172**
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Application		Type	Backing	Weight	Type of grit	Top Coating	Waterproof	Maximum width	Grit type
Non-ferrous	Tex	S/C	Nylon web	–	S/C	–	💧	1500	S-Medium - S-Fine - S-Very Fine - S-Ultra Fine 600 - S-Ultra Fine 1000 - S-Ultra Fine 1200
	Reinforced Tex	FE		–	A/O	–	💧	1250	COARSE - MEDIUM - VERY FINE
		RC	Polyester + Nylon web	–	A/O	–	💧	1250	COARSE - MEDIUM - VERY FINE
		T00		–	–	–	💧	1650	No grit
aluminium	Cloth	HZ72	Polyester	Y	ZIRC.	–	💧	1420	24-36-40-50-60-80-120
		237AA	Cotton	X	A/O Trizact™	–	–	660	A160 (P120)-A100 (P220)-A80 (P240)-A65 (P280)-A45 (P400)-A30 (P600)-A16 (P1400)-A6 (P2000)
		337DC	Cotton	X	A/O Trizact™	–	–	660	A300 (P80)-A160 (P120)-A100 (P220)-A65 (P280)-A45 (P400)
	Tex	S/C	Nylon web	–	S/C	–	💧	1500	S-Medium - S-Fine - S-Very Fine - S-Ultra Fine 600 - S-Ultra Fine 1000 - S-Ultra Fine 1200
	Reinforced Tex	FE		–	A/O	–	💧	1250	COARSE - MEDIUM - VERY FINE
		RC	Polyester + Nylon web	–	A/O	–	💧	1250	COARSE - MEDIUM - VERY FINE
		T00		–	–	–	💧	1650	No grit

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The nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin, and are available in various grit sizes with silicon carbide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. In comparison with the A/O, S/C provides a finer, more even and matt texture. Primarily used to create a decorative finish.	**from 174**
This is an open nylon web structure, permeated with aluminium oxide grit and anchored by a synthetic resin on a woven polyester structure. This quality is better able to cope with aggressive applications and has a long life span. The finish of the FE quality is less uniform than that of the RC quality.	**from 183**
This is an open nylon web structure, permeated with aluminium oxide grit and anchored by a synthetic resin on a woven polyester structure. This material has a high initial cutting force, works perfectly at low pressure and provides a very constant and even finish. The RC is less edge resistant. Ideal for applications requiring a decorative finish.	**from 183**
This is an open nylon web structure, permeated with talc and anchored with a synthetic resin on a woven polyester structure. This quality has no abrasive properties and is specially designed to clean or polish using polishing pastes.	**186**
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Application		Type	Backing	Weight	Type of grit	Top Coating	Waterproof	Maximum width	Grit type
Hard wood	Paper	KP949FO	Paper	F	A/O	–	–	1420	Grip: 40-60-80-100-120-150-180-220-240-320-400 Zonder grip: 40-50-60-80-100-120-150-180-220-240-280-320-400
		KP950F	Paper	F	ZIRC.	–	–	1650	40-60-80-100-120-150-180-220
		SP706F	Paper	F	S/C	–	–	1250	Grip: 24-36-40-60-80-100-120-220-320-400-500-600 Without grip: 24-36-40-50-60-80-100-120-150-180-220-240-280-320-400-500-600
		LKE22	Combina-tion	–	S/C	–	–	1250	16-20
	Tex	A/O	Nylon web	–	A/O	–	💧	1500	A-Coarse - A-Medium - A-Fine - A-Very Fine STRONG - A-Very Fine SOFT - A-Very Fine ULTRACUT - A very fine PP
Soft wood	Paper	SA331	Film	–	A/O	●	💧	1650	40-60-80-100-120-150-180-220-320-400-600-800-1000-1200-1500-2000
		CA330	Paper	C	A/O	●	–	1650	40-60-80-100-120-150-180-220-240-320-400-500-600
		KP949FO	Paper	F	A/O	–	–	1420	Grip: 40-60-80-100-120-150-180-220-240-320-400 Zonder grip: 40-50-60-80-100-120-150-180-220-240-280-320-400
		SP706F	Paper	F	S/C	–	–	1250	Grip: 24-36-40-60-80-100-120-220-320-400-500-600 Without grip: 24-36-40-50-60-80-100-120-150-180-220-240-280-320-400-500-600

	Properties	Page
	Antistatic, semi-open coated aluminium oxide on a very strong "F" paper base. The antistatic property ensures the easy removal of dust . The KP949FO is a product that can be used for various purposes. Perfect grade for both dry and hard woods as well as for those of a softer quality with a higher level of resin.	159
	Zirconium oxide grain on an "F" paper base. This product is ideally suited for grinding very hard and dry woods because of the extremely abrasive-resistant zirconium oxide grit. The KP950F is also highly efficient when using stainless steel.	161
	Antistatic silicon carbide grit on a very strong "F" base. Ideally suited for use in sanding wooden floors and parquet.	163
	Combination abrasive material. A heavy F paper reinforced with a light fabric and provided with a very open silicon carbide grit structure. Primarily for use in sanding old and dirty wooden floors and parquet. Also suitable for removing old paint, glue and varnish layers or carpet remains.	165
	The nylon fibres are combined into a three- dimensional web structure using thermo-setting synthetic resin, and are available in various grit types with an aluminium oxide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. A/O creates a good long-lasting finish at high speeds.	from 173
	Open coated aluminium oxide grit with an active abrasive ingredient on a film backing. Extremely tear-resistant. Does not clog up, long life span, extremely large grit size range. Can be used for many purposes, especially with more intensive grinding operations. Ideal for finishing of soft wood types and car repair, paints, lacquers and varnishes. Used both wet and dry.	154
	Open coated aluminium oxide with grinding aid on flexible "C" paper. Very pliable and flexible, cannot saturate, adapts easily to the workpiece and guarantees a beautiful, even finish. Ideal for grinding primary coats, primers, sealers, lacquers, paint, varnish, filler and wood.	156
	Antistatic, semi-open coated aluminium oxide on a very strong "F" paper base. The antistatic property ensures the easy removal of dust . The KP949FO is a product that can be used for various purposes. Perfect grade for both dry and hard woods as well as for those of a softer quality with a higher level of resin.	159
	Antistatic silicon carbide grit on a very strong "F" base. Ideally suited for use in sanding wooden floors and parquet.	163

Application		Type	Backing	Weight	Type of grit	Top Coating	Waterproof	Maximum width	Grit type
Soft wood	Paper	LKE22	Combina-tion	–	S/C	–	–	1250	16-20
	Cloth	QNSH	Mesh	–	S/C	–	💧	910	40-60-80-100-120-150-180-220-320-400-600
	Tex	A/O	Nylon web	–	A/O	–	💧	1500	A-Coarse - A-Medium - A-Fine - A-Very Fine STRONG - A-Very Fine SOFT - A-Very Fine ULTRACUT - A very fine PP
Glass & stone	Paper	SP706F	Paper	F	S/C	–	–	1450	Grip: 24-36-40-60-80-100-120-220-320-400-500-600 Without grip: 24-36-40-50-60-80-100-120-150-180-220-240-280-320-400-500-600
	Tex	00	Nylon web	–	Talc	–	💧	1500	Talc
Plastics & Rubber	Paper	SP706F	Paper	F	S/C	–	–	1450	Grip: 24-36-40-60-80-100-120-220-320-400-500-600 Without grip: 24-36-40-50-60-80-100-120-150 180-220-240-280-320-400-500-600
	Cloth	MFR	Cotton	F	Cali-brated A/O	–	💧*	500	MFR1500 (P600)-MFR1800 (P1200)-MFR2400 (P1500)-MFR3200 (P2500)-MFR3600 (P3000)-MFR4000 (P4000)-MFR6000 (P5000)-MFR8000 (P6000)-MFR12000 (P8000)
		MFX	Cotton	J	Cali-brated A/O	–	💧*	500	MFX180 (P600)-MFX240 (P1200)-MFX320 (P1500)-MFX400 (P3000)-MFX600 (P3500)-MFX800 (P4000)-MFX1200 (P6000)
	Tex	S/C	Nylon web	–	S/C	–	💧	1500	S-Medium - S-Fine - S-Very Fine - S-Ultra Fine 600 - S-Ultra Fine 1000 - S-Ultra Fine 1200
		CSD		–	S/C	–	💧	1000	EXTRA COARSE

(*) Micro-mesh achieves the best results provided a light mist is used. The use of an exessive amount of water is not recommended with Micro-mesh.

Properties	Page
Combination abrasive material. A heavy F paper reinforced with a light fabric and provided with a very open silicon carbide grit structure. Primarily for use in sanding old and dirty wooden floors and parquet. Also suitable for removing old paint, glue and varnish layers or carpet remains.	**165**
Open polyester web structure to which grits are anchored on both sides.	**167**
The nylon fibres are combined into a three- dimensional web structure using thermo-setting synthetic resin, and are available in various grit types with an aluminium oxide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. A/O creates a good long-lasting finish at high speeds.	**from 173**
Antistatic silicon carbide grit on a very strong "F" base. Ideally suited for use in sanding wooden floors and parquet.	**163**
With the TEX 00, the nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin infused with talc, the softest mineral known. This material does not scratch and is ideally suited for cleaning.	**from 176**
Antistatic silicon carbide grit on a very strong "F" base. Ideally suited for use in sanding wooden floors and parquet.	**163**
Micro-Mesh is a concept whereby extremely precisely calibrated grit crystals are bonded with a flexible glue on a supple cotton base. Due to the elastic positioning, this grit always comes in contact with the workpiece at a positive angle. This ensures a constant and even scratch depth. This ingeniously thought out design guarantees an extremely even, constant and precise finishing pattern.	**172**
Micro-Mesh is a concept whereby extremely precisely calibrated grit crystals are bonded with a flexible glue on a supple cotton base. Due to the elastic positioning, this grit always comes in contact with the workpiece at a positive angle. This ensures a constant and even scratch depth. This ingeniously thought out design guarantees an extremely even, constant and precise finishing pattern.	**172**
The nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin, and are available in various grit sizes with silicon carbide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. In comparison with the A/O, S/C provides a finer, more even and matt texture. Primarily used to create a decorative finish.	**from 174**
CSD material is made from very hard, abrasion-resistant nylon fibres with a very open structure. The nylon fibres are permeated with synthetic resin and very sharp grit.	**171**

Application		Type	Backing	Weight	Type of grit	Top Coating	Waterproof	Maximum width	Grit type
Car repair	Paper	SA331	Film	–	A/O	●	💧	1650	40-60-80-100-120-150-180-220-320-400-600-800-1000-1200-1500-2000
		CA330	Paper	C	A/O	●	–	1650	40-60-80-100-120-150-180-220-240-320-400-500-600
	Cloth	QNSH	Mesh	–	S/C	–	💧	910	40-60-80-100-120-150-180-220-320-400-600
	Tex	A/O	Nylon web	–	A/O	–	💧	1500	A-Coarse - A-Medium - A-Fine - A-Very Fine STRONG - A-Very Fine SOFT - A-Very Fine ULTRACUT - A very fine PP
		S/C		–	S/C	–	💧	1500	S-Medium - S-Fine - S-Very Fine - S-Ultra Fine 600 - S-Ultra Fine 1000 - S-Ultra Fine 1200
		00		–	Talc	–	💧	1500	Talc
		CSD		–	S/C	–	💧	1000	EXTRA COARSE
	Reinforced Tex	FE	Polyester + Nylon web	–	A/O	–	💧	1250	COARSE - MEDIUM - VERY FINE
Lacquer & varnish	Paper	SA331	Film	–	A/O	●	💧	1650	40-60-80-100-120-150-180-220-320-400-600-800-1000-1200-1500-2000
		CA330	Paper	C	A/O	●	–	1650	40-60-80-100-120-150-180-220-240-320-400-500-600
	Tex	A/O	Nylon web	–	A/O	–	💧	1500	A-Coarse - A-Medium - A-Fine - A-Very Fine STRONG - A-Very Fine SOFT - A-Very Fine ULTRACUT - A very fine PP
		S/C		–	S/C	–	💧	1500	S-Medium - S-Fine - S-Very Fine - S-Ultra Fine 600 - S-Ultra Fine 1000 - S-Ultra Fine 1200
		00		–	Talc	–	💧	1500	Talc

Properties	Page
Open coated aluminium oxide grit with an active abrasive ingredient on a film backing. Extremely tear-resistant. Does not clog up, long life span, extremely large grit size range. Can be used for many purposes, especially with more intensive grinding operations. Ideal for finishing of soft wood types and car repair, paints, lacquers and varnishes. Used both wet and dry.	**154**
Open coated aluminium oxide with grinding aid on flexible "C" paper. Very pliable and flexible, cannot saturate, adapts easily to the workpiece and guarantees a beautiful, even finish. Ideal for grinding primary coats, primers, sealers, lacquers, paint, varnish, filler and wood.	**156**
Open polyester web structure to which grits are anchored on both sides.	**167**
The nylon fibres are combined into a three- dimensional web structure using thermo-setting synthetic resin, and are available in various grit types with an aluminium oxide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. A/O creates a good long-lasting finish at high speeds.	**from 173**
The nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin, and are available in various grit sizes with silicon carbide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. In comparison with the A/O, S/C provides a finer, more even and matt texture. Primarily used to create a decorative finish.	**from 174**
With the TEX 00, the nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin infused with talc, the softest mineral known. This material does not scratch and is ideally suited for cleaning.	**from 176**
CSD material is made from very hard, abrasion-resistant nylon fibres with a very open structure. The nylon fibres are permeated with synthetic resin and very sharp grit.	**171**
This is an open nylon web structure, permeated with aluminium oxide grit and anchored by a synthetic resin on a woven polyester structure. This quality is better able to cope with aggressive applications and has a long life span. The finish of the FE quality is less uniform than that of the RC quality.	**from 183**
Open coated aluminium oxide grit with an active abrasive ingredient on a film backing. Extremely tear-resistant. Does not clog up, long life span, extremely large grit size range. Can be used for many purposes, especially with more intensive grinding operations. Ideal for finishing of soft wood types and car repair, paints, lacquers and varnishes. Used both wet and dry.	**154**
Open coated aluminium oxide with grinding aid on flexible "C" paper. Very pliable and flexible, cannot saturate, adapts easily to the workpiece and guarantees a beautiful, even finish. Ideal for grinding primary coats, primers, sealers, lacquers, paint, varnish, filler and wood.	**156**
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The nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin, and are available in various grit sizes with silicon carbide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. In comparison with the A/O, S/C provides a finer, more even and matt texture. Primarily used to create a decorative finish.	**from 174**
With the TEX 00, the nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin infused with talc, the softest mineral known. This material does not scratch and is ideally suited for cleaning.	**from 176**

OVERVIEW OF MAIN CUTTING SHAPES

The cutting shape of the discs varies, depending on the machine to which you want to attach the discs. Certain machines need a lot of holes punched into the abrasive discs, while others do not require any at all. Some of them have a diameter of 115 mm, others have a diameter of 600 mm. To simplify your selection, you will find on the following pages an overview of the main cutting forms that are part of Cibo's standard range.
Remember: customisation is the norm at Cibo.

The parameters, used as the basis for the division are:
- discs with perforations
- pre-perforated discs
- discs without holes or center holes
- discs with center holes
- discs with center holes and central sleeves

Are you having trouble determining the correct cutting form? If so, please contact Cibo at +32 (0) 16 61 85 85 or via info@cibo.be -- we would be happy to help you!

Discs with perforations

DISCS WITH PERFORATIONS

shape	diameter	holes	code
	Ø 81	6	**SP11**
	Ø 115	8	**SP01**
	Ø 125	8	**SP02**
	Ø 125	8+1	**SP12**
	Ø 125	8+4+1	**SP14**
	Ø 150	6	**SP03**

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shape	diameter	holes	code
	Ø 150	6+1	**SP13**
	Ø 150	8 I	**SP04**
	Ø 150	8E	**SP10**
	Ø 150	8E+1	**SP05**
	Ø 150	8E+1+6	**SP06**
	Ø 150	8E+1+8I	**SP07**
	Ø 150	9	**SP08**
	Ø 200	8	**SP09**

Pre-perforated discs

PRE-PERFORATED DISCS

shape	diameter	code
	Ø 115/75	**S131**
	Ø 125/75	**S133**

Discs without perforations/center holes

DISCS WITHOUT PERFORATIONS/ CENTER HOLES

shape	diameter	code
	Ø 19	**S001**
	Ø 22	**S002**
	Ø 25	**S003**
	Ø 45	**S004**
	Ø 50	**S005**
	Ø 60	**S006**
	Ø 75	**S007**
	Ø 100	**S100**
	Ø 115	**S104**
	Ø 125	**S105**
	Ø 150	**S106**
	Ø 175	**S114**
	Ø 178	**S118**
	Ø 200	**S200**
	Ø 215	**S209**
	Ø 225	**S204**
	Ø 230	**S205**
	Ø 250	**S206**
	Ø 300	**S300**
	Ø 330	**S330**
	Ø 350	**S306**
	Ø 381	**S311**
	Ø 400	**S400**
	Ø 430	**S415**
	Ø 500	**S500**
	Ø 600	**S600**
	Ø 770	**S770**
	Ø 810	**S810**

Discs with center holes

shape	diameter	center hole	code
	Ø 95	10	**S008**
	Ø 100	10	**S128**
	Ø 100	15	**S101**
	Ø 100	30	**S102**
	Ø 105	6	**S103**
	Ø 115	10	**S107**
	Ø 115	50	**S129**
	Ø 125	10	**S109**
	Ø 140	35	**S122**
	Ø 150	22	**S108**
	Ø 150	22,2	**S127**
	Ø 150	50	**S126**
	Ø 160	40	**S110**
	Ø 180	10	**S130**
	Ø 200	25	**S203**
	Ø 250	25	**S207**
	Ø 300	25	**S302**
	Ø 350	8	**S303**
	Ø 350	40	**S304**
	Ø 200	10	**S201**
	Ø 200	25+2	**S202**
	Ø 300	25+2	**S307**
	Ø 381	127	**S305**

DISCS WITH CENTER HOLES AND CENTRAL SLOTS

Discs with center holes and central slots

shape	diameter	center hole	code
	Ø 150	10	**S111**
	Ø 178	8	**S115**
	Ø 178	14	**S116**
	Ø 115	22	**S120**
	Ø 125	22	**S121**
	Ø 150	25	**S112**
	Ø 175	25	**S113**
	Ø 178	22	**S117**
	Ø 175	22	**S119**
	Ø 115	22	**S123**

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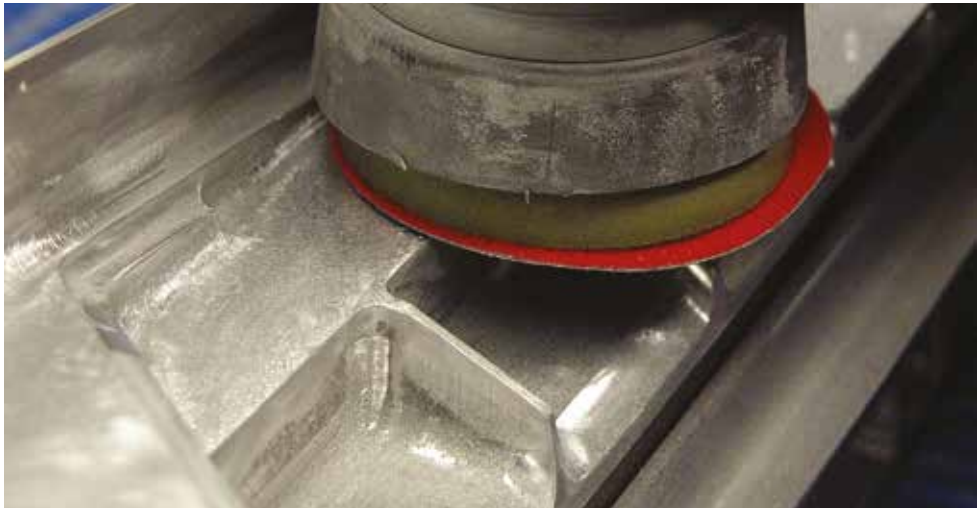
shape	diameter	center hole	code
	Ø 150	30	**S124**
	Ø 178	22	**S125**
	Ø 406	101	**S401**

At Cibo made to order is our standard. Contact us for more information.



Film grip discs

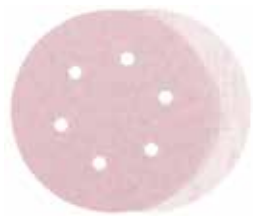
A/O | FILM

SA331

application	backing	weight	grit type	coating	waterproof
	Film	–	A/O	●	

Grit range: 40-60-80-100-120-150-180-220-320-400-600-800-1000-1200-1500-2000

Description: Open coated aluminium oxide grit with an active abrasive ingredient on a film backing. Extremely tear-resistant. Does not clog up, long life span, extremely large grit size range. Can be used for many purposes, especially with more intensive grinding operations. Ideal for finishing of soft wood types and car repair, paints, lacquers and varnishes. Used both wet and dry.



diameter	holes	shape	grit	code	stock	
Ø 150	0	S106	40	331GR/40/S106	●	50
			60	331GR/60/S106	●	50
			80	331GR/80/S106	●	100
			100	331GR/100/S106	●	100
			120	331GR/120/S106	●	100
			150	331GR/150/S106	●	100
			180	331GR/180/S106	●	100
			220	331GR/220/S106	●	100
			320	331GR/320/S106	●	100
			400	331GR/400/S106	●	100
			600	331GR/600/S106	●	100
			800	331GR/800/S106	●	100
			1200	331GR/1200/S106	●	100
Ø 150	6	SP03	40	331GR/40/SP03	●	50
			60	331GR/60/SP03	●	50
			80	331GR/80/SP03	●	100
			100	331GR/100/SP03	●	100
			120	331GR/120/SP03	●	100
			150	331GR/150/SP03	●	100
			180	331GR/180/SP03	●	100
			220	331GR/220/SP03	●	100
			320	331GR/320/SP03	●	100
			400	331GR/400/SP03	●	100
			600	331GR/600/SP03	●	100
			800	331GR/800/SP03	●	100
			1200	331GR/1200/SP03	●	100

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SA331

diameter	holes	shape	grit	code	stock	
Ø 150	8 I	SP04	40	331GR/40/SP04	●	50
			60	331GR/60/SP04	●	50
			80	331GR/80/SP04	●	100
			100	331GR/100/SP04	●	100
			120	331GR/120/SP04	●	100
			150	331GR/150/SP04	●	100
			180	331GR/180/SP04	●	100
			220	331GR/220/SP04	●	100
			320	331GR/320/SP04	●	100
			400	331GR/400/SP04	●	100
			600	331GR/600/SP04	●	100
			800	331GR/800/SP04	●	100
			1200	331GR/1200/SP04	●	100
Ø 150	8E + 1	SP05	40	331GR/40/SP05	●	50
			60	331GR/60/SP05	●	50
			80	331GR/80/SP05	●	100
			100	331GR/100/SP05	●	100
			120	331GR/120/SP05	●	100
			150	331GR/150/SP05	●	100
			180	331GR/180/SP05	●	100
			220	331GR/220/SP05	●	100
			320	331GR/320/SP05	●	100
			400	331GR/400/SP05	●	100
			600	331GR/600/SP05	●	100
			800	331GR/800/SP05	●	100
			1200	331GR/1200/SP05	●	100

● = available from stock ● = available in 5 working days ● = on request

Paper grip discs

A/O | PAPER

CA330

application	backing	weight	grit type	coating	waterproof
	Paper	C	A/O	●	–

Grit range: 40-60-80-100-120-150-180-220-240-320-400-500-600

Description: Open coated aluminium oxide with grinding aid on flexible "C" paper. Very pliable and flexible, cannot saturate, adapts easily to the workpiece and guarantees a beautiful, even finish. Ideal for grinding primary coats, primers, sealers, lacquers, paint, varnish, filler and wood.

diameter	holes	shape	grit	code	stock	
Ø 115	0	S104	40	330GR/40/S104	●	50
			60	330GR/60/S104	●	50
			80	330GR/80/S104	●	100
			100	330GR/100/S104	●	100
			120	330GR/120/S104	●	100
			150	330GR/150/S104	●	100
			180	330GR/180/S104	●	100
			220	330GR/220/S104	●	100
			240	330GR/240/S104	●	100
			320	330GR/320/S104	●	100
			400	330GR/400/S104	●	100
			500	330GR/500/S104	●	100
			600	330GR/600/S104	●	100
Ø 125	0	S105	40	330GR/40/S105	●	50
			60	330GR/60/S105	●	50
			80	330GR/80/S105	●	100
			100	330GR/100/S105	●	100
			120	330GR/120/S105	●	100
			150	330GR/150/S105	●	100
			180	330GR/180/S105	●	100
			220	330GR/220/S105	●	100
			240	330GR/240/S105	●	100
			320	330GR/320/S105	●	100
			400	330GR/400/S105	●	100
			500	330GR/500/S105	●	100
			600	330GR/600/S105	●	100

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CA330

diameter	holes	shape	grit	code	stock	
Ø 150	0	S106	40	330GR/40/S106	●	50
			60	330GR/60/S106	●	50
			80	330GR/80/S106	●	100
			100	330GR/100/S106	●	100
			120	330GR/120/S106	●	100
			150	330GR/150/S106	●	100
			180	330GR/180/S106	●	100
			220	330GR/220/S106	●	100
			240	330GR/240/S106	●	100
			320	330GR/320/S106	●	100
			400	330GR/400/S106	●	100
			500	330GR/500/S106	●	100
			600	330GR/600/S106	●	100
Ø 150	6	SP03	40	330GR/40/SP03	●	50
			60	330GR/60/SP03	●	50
			80	330GR/80/SP03	●	100
			100	330GR/100/SP03	●	100
			120	330GR/120/SP03	●	100
			150	330GR/150/SP03	●	100
			180	330GR/180/SP03	●	100
			220	330GR/220/SP03	●	100
			240	330GR/240/SP03	●	100
			320	330GR/320/SP03	●	100
			400	330GR/400/SP03	●	100
			500	330GR/500/SP03	●	100
			600	330GR/600/SP03	●	100
Ø 150	8 I	SP04	40	330GR/40/SP04	●	50
			60	330GR/60/SP04	●	50
			80	330GR/80/SP04	●	100
			100	330GR/100/SP04	●	100
			120	330GR/120/SP04	●	100
			150	330GR/150/SP04	●	100

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CA330

diameter	holes	shape	grit	code	stock	
			180	330GR/180/SP04	●	100
			220	330GR/220/SP04	●	100
			240	330GR/240/SP04	●	100
			320	330GR/320/SP04	●	100
			400	330GR/400/SP04	●	100
			500	330GR/500/SP04	●	100
			600	330GR/600/SP04	●	100
Ø 150	8E + 1	SP05	40	330GR/40/SP05	●	50
			60	330GR/60/SP05	●	50
			80	330GR/80/SP05	●	100
			100	330GR/100/SP05	●	100
			120	330GR/120/SP05	●	100
			150	330GR/150/SP05	●	100
			180	330GR/180/SP05	●	100
			220	330GR/220/SP05	●	100
			240	330GR/240/SP05	●	100
			320	330GR/320/SP05	●	100
			400	330GR/400/SP05	●	100
			500	330GR/500/SP05	●	100
			600	330GR/600/SP05	●	100

Paper grip discs

KP949FO

A/O | PAPER

application	backing	weight	grit type	coating	waterproof
	Paper	F	A/O	–	–

Grit range: 40-60-80-100-120-150-180-220-240-280-320-400

Description: Antistatic, semi-open coated aluminium oxide on a very strong "F" paper base. The antistatic property ensures the easy removal of dust . The KP949FO is a product that can be used for various purposes. Perfect grade for both dry and hard woods as well as for those of a softer quality with a higher level of resin.

diameter	holes	shape	grit	code	stock	
Ø 115	0	S104	40	949GR/40/S104	●	50
			60	949GR/60/S104	●	50
			80	949GR/80/S104	●	100
			100	949GR/100/S104	●	100
			120	949GR/120/S104	●	100
			150	949GR/150/S104	●	100
			180	949GR/180/S104	●	100
			220	949GR/220/S104	●	100
Ø 125	0	S105	40	949GR/40/S105	●	50
			60	949GR/60/S105	●	50
			80	949GR/80/S105	●	100
			100	949GR/100/S105	●	100
			120	949GR/120/S105	●	100
			150	949GR/150/S105	●	100
			180	949GR/180/S105	●	100
			220	949GR/220/S105	●	100
Ø 150	0	S106	40	949GR/40/S106	●	50
			60	949GR/60/S106	●	50
			80	949GR/80/S106	●	100
			100	949GR/100/S106	●	100
			120	949GR/120/S106	●	100
			150	949GR/150/S106	●	100
			180	949GR/180/S106	●	100
			220	949GR/220/S106	●	100

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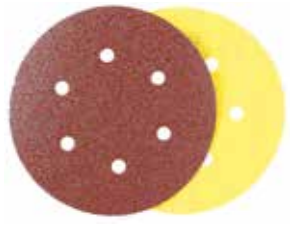
● = available from stock ● = available in 5 working days ● = on request



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KP949FO

diameter	holes	shape	grit	code	stock	
Ø 150	6	SP03	40	949GR/40/SP03	●	50
			60	949GR/60/SP03	●	50
			80	949GR/80/SP03	●	100
			100	949GR/100/SP03	●	100
			120	949GR/120/SP03	●	100
			150	949GR/150/SP03	●	100
			180	949GR/180/SP03	●	100
			220	949GR/220/SP03	●	100

Please consult Cibo for additional sizes, quality or grit.

Paper grip discs

KP950F

ZIRC. | PAPER

application	backing	weight	grit type	coating	waterproof
	Paper	F	ZIRC.	–	–

Grit range: 40-60-80-100-120-150-180-220

Description: Zirconium oxide grain on an "F" paper base. This product is ideally suited for grinding very hard and dry woods because of the extremely abrasive-resistant zirconium oxide grit. The KP950F is also highly efficient when using stainless steel.

diameter	holes	shape	grit	code	stock	
Ø 115	0	S104	40	950GR/40/S104	●	50
			60	950GR/60/S104	●	50
			80	950GR/80/S104	●	100
			120	950GR/120/S104	●	100
Ø 125	0	S105	40	950GR/40/S105	●	50
			60	950GR/60/S105	●	50
			80	950GR/80/S105	●	100
			120	950GR/120/S105	●	100
Ø 150	0	S106	40	950GR/40/S106	●	50
			60	950GR/60/S106	●	50
			80	950GR/80/S106	●	100
			120	950GR/120/S106	●	100

● = available from stock ● = available in 5 working days ● = on request

Paper grip discs

SP706F

S/C | PAPER

application	backing	weight	grit type	coating	waterproof
	Paper	F	S/C	–	–

Grit range: 24-36-40-60-80-100-120-220-320-400-500-600

Description: Antistatic silicon carbide grit on a very strong "F" base. Ideally suited for use in sanding wooden floors and parquet.

diameter	holes	shape	grit	code	stock	
Ø 115	0	S104	24	706GR/24/S104	●	50
			36	706GR/36/S104	●	50
			40	706GR/40/S104	●	50
			60	706GR/60/S104	●	50
			80	706GR/80/S104	●	100
			120	706GR/120/S104	●	100
			220	706GR/220/S104	●	100
			320	706GR/320/S104	●	100
			400	706GR/400/S104	●	100
			500	706GR/500/S104	●	100
			600	706GR/600/S104	●	100
Ø 125	0	S105	24	706GR/24/S105	●	50
			36	706GR/36/S105	●	50
			40	706GR/40/S105	●	50
			60	706GR/60/S105	●	50
			80	706GR/80/S105	●	100
			120	706GR/120/S105	●	100
			220	706GR/220/S105	●	100
			320	706GR/320/S105	●	100
			400	706GR/400/S105	●	100
			500	706GR/500/S105	●	100
			600	706GR/600/S105	●	100

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● = available from stock ● = available in 5 working days ● = on request

SP706F

diameter	holes	shape	grit	code	stock	
Ø 150	0	S106	24	706GR/24/S106	●	50
			36	706GR/36/S106	●	50
			40	706GR/40/S106	●	50
			60	706GR/60/S106	●	50
			80	706GR/80/S106	●	100
			120	706GR/120/S106	●	100
			220	706GR/220/S106	●	100
			320	706GR/320/S106	●	100
			400	706GR/400/S106	●	100
			500	706GR/500/S106	●	100
			600	706GR/600/S106	●	100
Ø 381	0	S311	24	706GR/24/S311	●	20
			36	706GR/36/S311	●	20
			40	706GR/40/S311	●	20
			60	706GR/60/S311	●	20
			80	706GR/80/S311	●	20
			120	706GR/120/S311	●	20
			220	706GR/220/S311	●	20
Ø 400	0	S400	24	706GR/24/S400	●	20
			36	706GR/36/S400	●	20
			40	706GR/40/S400	●	20
			60	706GR/60/S400	●	20
			80	706GR/80/S400	●	20
Ø 430	0	S415	24	706GR/24/S415	●	20
			36	706GR/36/S415	●	20
			40	706GR/40/S415	●	20
			60	706GR/60/S415	●	20
			80	706GR/80/S415	●	20

Please consult Cibo for additional sizes, quality or grit.

Paper grip discs

LKE22

COMBINATION | S/C

application	backing	weight	grit type	coating	waterproof
	Combina-tion	–	S/C	–	–

Grit range: 16-20

Description: Combination abrasive material. A heavy F paper reinforced with a light fabric and provided with a very open silicon carbide grit structure. Primarily for use in sanding old and dirty wooden floors and parquet. Also suitable for removing old paint, glue and varnish layers or carpet remains.

Please consult Cibo on sizes, qualities and grit.

● = available from stock ● = available in 5 working days ● = on request

Paper double-sided discs

S/C | PAPER

SP706F

application	backing	weight	grit type	coating	waterproof
	Paper	F	S/C	–	–

Grit range: 16-24-36-40-50-60-80-100-120-150-180-220-240-280-320-400-500-600

Description: Antistatic silicon carbide grit on a very strong "F" base. Ideally suited for use in sanding wooden floors and parquet.

diameter	holes	grit	code	stock	
Ø 381	0	16	SD381-16	●	10
		24	SD381-24	●	10
		36	SD381-36	●	10
		40	SD381-40	●	10
		60	SD381-60	●	10
		80	SD381-80	●	10
		100	SD381-100	●	10
		120	SD381-120	●	10
		150	SD381-150	●	10
Ø 400	0	16	SD400-16	●	10
		24	SD400-24	●	10
		36	SD400-36	●	10
		40	SD400-40	●	10
		60	SD400-60	●	10
		80	SD400-80	●	10
		100	SD400-100	●	10
		120	SD400-120	●	10
		150	SD400-150	●	10
Ø 430	0	16	SD430-16	●	10
		24	SD430-24	●	10
		36	SD430-36	●	10
		40	SD430-40	●	10
		60	SD430-60	●	10
		80	SD430-80	●	10
		100	SD430-100	●	10
		120	SD430-120	●	10
		150	SD430-150	●	10

Mesh discs

QNSH

MESH | S/C

application	backing	weight	grit type	coating	waterproof
	Sanding mesh	–	S/C	–	

Grit range: 40-60-80-100-120-150-180-220-320-400-600

Description: Open polyester web structure to which grits are anchored on both sides.

diameter	holes	shape	grit	code	stock	
Ø 381	0	S311	40	QNSH/40/S311	●	10
			60	QNSH/60/S311	●	10
			80	QNSH/80/S311	●	10
			100	QNSH/100/S311	●	10
			120	QNSH/120/S311	●	10
			150	QNSH/150/S311	●	10
Ø 400	0	S400	40	QNSH/40/S400	●	10
			60	QNSH/60/S400	●	10
			80	QNSH/80/S400	●	10
			100	QNSH/100/S400	●	10
			120	QNSH/120/S400	●	10
			150	QNSH/150/S400	●	10
Ø 430	0	S415	40	QNSH/40/S415	●	10
			60	QNSH/60/S415	●	10
			80	QNSH/80/S415	●	10
			100	QNSH/100/S415	●	10
			120	QNSH/120/S415	●	10
			150	QNSH/150/S415	●	10

● = available from stock ● = available in 5 working days ● = on request

Cloth grip discs

ZIRC. | CLOTH ABRASIVES

HZ72

application	backing	weight	grit type	coating	waterproof
	Polyester	Y	ZIRC.	–	●

Grit range: 24-36-40-50-60-80-120

Description: High-quality aluminium/zirconium oxide on a heavy "Y" polyester backing. Ideal for demanding applications on stainless steel, aluminium, metal and non-ferrous metal. High cut rate. Can be used both wet and dry.

Please consult Cibo on sizes, qualities and grit.

CER. | CLOTH ABRASIVES

FX87

application	backing	weight	grit type	coating	waterproof
	Polyester	Y	CER.	●	●

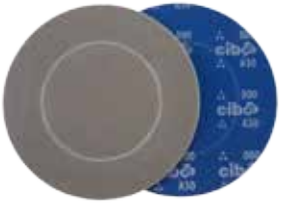
Grit range: 36-40-60-80-100-120

Description: High-quality ceramic abrasive grit with an active abrasive ingredient on a highly tear-resistant polyester backing. The most up-to-date self-sharpening ceramic grit makes the FX87 a real top product. FX87 is characterised by high machining capacity, even on high alloy steel. The FX87 performs best under average or high working pressure and with a moderate to hard abrasive contact.

diameter	holes	shape	grit	code	stock	
Ø 115	0	S104	36	FX87GR/36/S104	●	50
			40	FX87GR/40/S104	●	50
			60	FX87GR/60/S104	●	50
			80	FX87GR/80/S104	●	50
			100	FX87GR/100/S104	●	50
			120	FX87GR/100/S104	●	50
Ø 125	0	S105	36	FX87GR/120/S104	●	50
			40	FX87GR/40/S105	●	50
			60	FX87GR/60/S105	●	50
			80	FX87GR/80/S105	●	50
			100	FX87GR/100/S105	●	50
			120	FX87GR/120/S105	●	50

● = available from stock ● = available in 5 working days ● = on request

A/O TRIZACT™ | CLOTH ABRASIVES



Back-up pad

Interface foam

Cloth grip discs

237AA

application	backing	weight	grit type	coating	waterproof
	Cotton	X	A/O Trizact™	–	–

Grit range: A160 (P120)-A100 (P220)-A80 (P240)-A65 (P280)-A45 (P400)-A30 (P600)-A16 (P1400)-A6 (P2000)

Description: This is a product of the Trizact™ family (3M). Trizact™ is an innovative grinding material produced with perfectly calibrated aluminium oxide grit in a pyramid shape. This three-dimensional grit of identical height ensure quick stock removal and an even and replicable finish without deep scratching or risk of burrs. This product has been especially developed for material that is difficult to work, such as stainless steel and exotic alloys, as used in aviation and space travel and in the medical sector. In addition, it has been used successfully in the finishing of copper, bronze, aluminium, composite materials and synthetic materials. The 237AA is not suited for use on titanium.

dia-meter	holes	shape	grit	code	back-up pad	interface foam	stock	
Ø 115	0	S104	A160 (P120)	237GR/160/S104	115VELVZ	115IT	●	50
			A100 (P220)	237GR/100/S104			●	50
			A65 (P280)	237GR/65/S104			●	50
			A45 (P400)	237GR/45/S104			●	50
			A30 (P600)	237GR/30/S104			●	50
			A16 (P1400)	237GR/16/S104			●	50
			A6 (P2000)	237GR/6/S104			●	50
Ø 125	0	S105	A160 (P120)	237GR/160/S105	125VELVZ	125IT	●	50
			A100 (P220)	237GR/100/S105			●	50
			A65 (P280)	237GR/65/S105			●	50
			A45 (P400)	237GR/45/S105			●	50
			A30 (P600)	237GR/30/S105			●	50
			A16 (P1400)	237GR/16/S105			●	50
			A6 (P2000)	237GR/6/S105			●	50
Ø 115/75	0	S131	A160 (P120)	237GR/160/S131	115VELVZ / 75VELVZ	115IT / 75IT	●	50
			A100 (P220)	237GR/100/S131			●	50
			A65 (P280)	237GR/65/S131			●	50
			A45 (P400)	237GR/45/S131			●	50
			A30 (P600)	237GR/30/S131			●	50
			A16 (P1400)	237GR/16/S131			●	50
			A6 (P2000)	237GR/6/S131			●	50

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237AA

dia-meter	holes	shape	grit	code	back-up pad	interface foam	stock	
Ø 125/75	0	S133	A160 (P120)	**237GR/160/S133**	**125VELVZ / 75VELVZ**	**125IT / 75IT**	●	50
			A100 (P220)	**237GR/100/S133**			●	50
			A65 (P280)	**237GR/65/S133**			●	50
			A45 (P400)	**237GR/45/S133**			●	50
			A30 (P600)	**237GR/30/S133**			●	50
			A16 (P1400)	**237GR/16/S133**			●	50
			A6 (P2000)	**237GR/6/S133**			●	50

Trizact™ is a registered trademark of the 3M Company.

Always use in combination with a heat-resistant back-up pad and foam interface.
S104 = ø115 mm: back-up pad **115VELVZ** + foam interface **115IT**
S105 = ø125 mm: back-up pad **125VELVZ** + foam interface **125IT**
S131 = ø115/75 mm: back-up pad **115VELVZ/75VELVZ** + foam interface **115IT/75IT**
S133 = ø125/75 mm: back-up pad **125VELVZ/75VELVZ** + foam interface **125IT/75IT**

● = available from stock ● = available in 5 working days ● = on request

Cloth grip discs

A/O TRIZACT™ | CLOTH ABRASIVES

337DC

application	backing	weight	grit type	coating	waterproof
	Cotton	X	A/O Trizact™	–	–

Grit range: A300 (P80)-A160(P120)-A100 (P220)-A65 (P280)-A45 (P400)

Description: The properties of the 337DC Trizact™ grade are similar to those of the 237AA, but the 337DC has a higher stock removal capacity.

Please consult Cibo on sizes, qualities and grit.

Trizact™ is a registered trademark of the 3M Company.

CALIBRATED A/O | CLOTH ABRASIVES

MFR

application	backing	weight	grit type	coating	waterproof
	Cotton	F	Calibrated A/O	–	

Grit range: MFR1500 (P600)-MFR1800 (P1200)-MFR2400 (P1500)-MFR3200 (P2500)-MFR3600 (P3000)-MFR4000 (P4000)-MFR6000 (P5000)-MFR8000 (P6000)-MFR12000 (P8000)

Description: Micro-Mesh is a concept whereby extremely precisely calibrated grit crystals are bonded with a flexible glue on a supple cotton base. Due to the elastic positioning, this grit always comes in contact with the workpiece at a positive angle. This ensures a constant and even scratch depth. This ingeniously thought out design guarantees an extremely even, constant and precise finishing pattern.

Please consult Cibo on sizes, qualities and grit.

CALIBRATED A/O | CLOTH ABRASIVES

MFX

application	backing	weight	grit type	coating	waterproof
	Cotton	J	Calibrated A/O	–	*

Grit range: MFX180 (P600)-MFX240 (P1200)-MFX320 (P1500)-MFX400 (P3000)-MFX600 (P3500)-MFX800 (P4000)-MFX1200 (P6000)

Description: Micro-Mesh is a concept whereby extremely precisely calibrated grit crystals are bonded with a flexible glue on a supple cotton base. Due to the elastic positioning, this grit always comes in contact with the workpiece at a positive angle. This ensures a constant and even scratch depth. This ingeniously thought out design guarantees an extremely even, constant and precise finishing pattern.

Please consult Cibo on sizes, qualities and grit.

(*) Micro-mesh achieves the best results provided a light mist is used. The use of an exessive amount of water is not recommended with Micro-mesh.

Tex grip discs

A/0

TEX | A/0

application	backing	weight	grit type	coating	waterproof
	Nylon web	–	A/O	–	

Grit range: A-Coarse - A-Medium - A-Fine - A-Very Fine STRONG - A-Very Fine SOFT - A-Very Fine SUPERSOFT A Very Fine ULTRACUT - A Very Fine PP

Description: The nylon fibres are combined into a three- dimensional web structure using thermo-setting synthetic resin, and are available in various grit types with an aluminium oxide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. A/O creates a good long-lasting finish at high speeds.

diameter	holes	shape	grit	code	stock	
Ø 115	0	S104	AC	TGR/AC/S104	●	10
			AM	TGR/AM/S104	●	10
			AF	TGR/AF/S104	●	10
			AVFStrong	TGR/AVFStrong/S104	●	10
			AVFSoft	TGR/AVFSoft/S104	●	10
Ø 125	0	S105	AC	TGR/AC/S105	●	10
			AM	TGR/AM/S105	●	10
			AF	TGR/AF/S105	●	10
			AVFStrong	TGR/AVFStrong/S105	●	10
			AVFSoft	TGR/AVFSoft/S105	●	10
Ø 150	0	S106	AC	TGR/AC/S106	●	10
			AM	TGR/AM/S106	●	10
			AF	TGR/AF/S106	●	10
			AVFStrong	TGR/AVFStrong/S106	●	10
			AVFSoft	TGR/AVFSoft/S106	●	10

There are **four main groups** in tex materials.

A = Tex with aluminium oxide grit type
S = Tex with silicon carbide grit type
CP = Tex with high grade aluminium oxide and an improved resin formula
00 = Tex without grit type

The Tex **grit size** is shown with letter combinations, in contrast to the classic abrasive materials.

AC = Aluminium oxide **Coarse**
AM = Aluminium oxide **Medium**
AF = Aluminium oxide **Fine**
AVF = Aluminium oxide **Very Fine**

● = available from stock ● = available in 5 working days ● = on request

S/C | TEX

Tex grip discs

S/C

application	backing	weight	grit type	coating	waterproof
	Nylon web	–	S/C	–	

Grit range: S-Medium - S-Fine - S-Very Fine - S-Ultra Fine 600 - S-Ultra Fine 1000 - S-Ultra Fine 1200

Description: The nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin, and are available in various grit sizes with silicon carbide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. In comparison with the A/O, S/C provides a finer, more even and matt texture. Primarily used to create a decorative finish.

diameter	holes	shape	grit	code	stock	
Ø 115	0	S104	SM	TGR/SM/S104	●	10
			SF	TGR/SF/S104	●	10
			SVF	TGR/SVF/S104	●	10
			SUF600	TGR/SUF600/S104	●	10
			SUF1000	TGR/SUF1000/S104	●	10
			SUF1200	TGR/SUF1200/S104	●	10
Ø 125	0	S105	SM	TGR/SM/S105	●	10
			SF	TGR/SF/S105	●	10
			SVF	TGR/SVF/S105	●	10
			SUF600	TGR/SUF600/S105	●	10
			SUF1000	TGR/SUF1000/S105	●	10
			SUF1200	TGR/SUF1200/S105	●	10
Ø 150	0	S106	SM	TGR/SM/S106	●	10
			SF	TGR/SF/S106	●	10
			SVF	TGR/SVF/S106	●	10
			SUF600	TGR/SUF600/S106	●	10
			SUF1000	TGR/SUF1000/S106	●	10
			SUF1200	TGR/SUF1200/S106	●	10

The **Tex grit** size is shown with letter combinations, in contrast to the classic abrasive materials.

SM = silicon carbide **Medium**
SF = silicon carbide **Fine**
SVF = silicon carbide **Very Fine**
SUF = silicon carbide **Ultra Fine**

Tex grip discs

CP

TEX | A/O CP

application	backing	weight	grit type	coating	waterproof
	Nylon web	–	A/O CP	–	–

Grit range: CP

Description: The nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin with an aluminium oxide grit type. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. CP has an increased grinding capacity at higher speeds. This material provides the brush structure with a slightly glossy effect.

diameter	holes	shape	grit	code	stock	
Ø 115	0	S104	CP	TGR/CP/S104	●	10
Ø 125	0	S105	CP	TGR/CP/S105	●	10
Ø 150	0	S106	CP	TGR/CP/S106	●	10

● = available from stock ● = available in 5 working days ● = on request

Tex grip discs

TALC | TEX

00

application	backing	weight	grit type	coating	waterproof
	Nylon web	–	talc	–	

Grit range: Talc

Description: With the TEX 00, the nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin infused with talc, the softest mineral known. This material does not scratch and is ideally suited for cleaning.

diameter	holes	shape	grit	code	stock	
Ø 115	0	S104	Talc	TGR/00/S104	●	10
Ø 125	0	S105	Talc	TGR/00/S105	●	10
Ø 150	0	S106	Talc	TGR/00/S106	●	10

Tex discs without center holes

A/O | TEX

A/0

application	backing	weight	grit type	coating	waterproof
	Nylon web	–	A/O	–	

Grit range: A-Coarse - A-Medium - A-Fine - A-Very Fine STRONG - A-Very Fine SOFT - A Very Fine ULTRACUT - A Very Fine PP

Description: The nylon fibres are combined into a three- dimensional web structure using thermo-setting synthetic resin, and are available in various grit types with an aluminium oxide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. A/O creates a good long-lasting finish at high speeds.

diameter	holes	shape	grit	code	stock	
Ø 381	0	S311	AF	TZA/AF/S311	●	10
			AVFStrong	TZA/AVFStrong/S311	●	10
Ø 400	0	S400	AF	TZA/AF/S400	●	10
			AVFStrong	TZA/AVFStrong/S400	●	10
Ø 430	0	S415	AF	TZA/AF/S415	●	10
			AVFStrong	TZA/AVFStrong/S415	●	10

Tex discs without center holes

S/C

TEX | S/C

application	backing	weight	grit type	coating	waterproof
	Nylon web	–	S/C	–	

Grit range: S-Medium - S-Fine - S-Very Fine - S-Ultra Fine 600 - S-Ultra Fine 1000 - S-Ultra Fine 1200

Description: The nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin, and are available in various grit sizes with silicon carbide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. In comparison with the A/O, S/C provides a finer, more even and matt texture. Primarily used to create a decorative finish.

diameter	holes	shape	grit	code	stock	
Ø 381	0	S311	SM	TZA/SM/S311	●	10
			SF	TZA/SF/S311	●	10
			SVF	TZA/SVF/S311	●	10
			SUF600	TZA/SUF600/S311	●	10
Ø 400	0	S400	SM	TZA/SM/S400	●	10
			SF	TZA/SF/S400	●	10
			SVF	TZA/SVF/S400	●	10
			SUF600	TZA/SUF600/S400	●	10
Ø 430	0	S415	SM	TZA/SM/S415	●	10
			SF	TZA/SF/S415	●	10
			SVF	TZA/SVF/S415	●	10
			SUF600	TZA/SUF600/S415	●	10

● = available from stock ● = available in 5 working days ● = on request

Tex discs with center holes

A/O | TEX

A/0

application	backing	weight	grit type	coating	waterproof
	Nylon web	–	A/O	–	

Grit range: A-Coarse - A-Medium - A-Fine - A-Very Fine STRONG - A-Very Fine SOFT - A Very Fine ULTRACUT - A Very Fine PP

Description: The nylon fibres are combined into a three- dimensional web structure using thermo-setting synthetic resin, and are available in various grit types with an aluminium oxide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. A/O creates a good long-lasting finish at high speeds.

diameter	center hole	shape	grit	code	stock	
Ø 200	Ø 25	S203	AC	**TMA/AC/S203**	●	10
			AM	**TMA/AM/S203**	●	10
			AF	**TMA/AF/S203**	●	10
			AVFStrong	**TMA/AVFStrong/S203**	●	10
			AVFSoft	**TMA/AVFSoft/S203**	●	10
Ø 250	Ø 25	S207	AC	**TMA/AC/S207**	●	10
			AM	**TMA/AM/S207**	●	10
			AF	**TMA/AF/S207**	●	10
			AVFStrong	**TMA/AVFStrong/S207**	●	10
			AVFSoft	**TMA/AVFSoft/S207**	●	10
Ø 300	Ø 25	S302	AC	**TMA/AC/S302**	●	10
			AM	**TMA/AM/S302**	●	10
			AF	**TMA/AF/S302**	●	10
			AVFStrong	**TMA/AVFStrong/S302**	●	10
			AVFSoft	**TMA/AVFSoft/S302**	●	10

Tex discs with center holes

S/C

TEX | S/C

application	backing	weight	grit type	coating	waterproof
	Nylon web	–	S/C	–	

Grit range: S-Medium - S-Fine - S-Very Fine - S-Ultra Fine 600 - S-Ultra Fine 1000 - S-Ultra Fine 1200

Description: The nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin, and are available in various grit sizes with silicon carbide grit. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. In comparison with the A/O, S/C provides a finer, more even and matt texture. Primarily used to create a decorative finish.

diameter	center hole	shape	grit	code	stock	
Ø 200	Ø 25	S203	SM	TMA/SM/S203	●	10
			SF	TMA/SF/S203	●	10
			SVF	TMA/SVF/S203	●	10
			SUF600	TMA/SUF600/S203	●	10
			SUF1000	TMA/SUF1000/S203	●	10
			SUF1200	TMA/SUF1200/S203	●	10
Ø 250	Ø 25	S207	SM	TMA/SM/S207	●	10
			SF	TMA/SF/S207	●	10
			SVF	TMA/SVF/S207	●	10
			SUF600	TMA/SUF600/S207	●	10
			SUF1000	TMA/SUF1000/S207	●	10
			SUF1200	TMA/SUF1200/S207	●	10
Ø 300	Ø 25	S302	SM	TMA/SM/S302	●	10
			SF	TMA/SF/S302	●	10
			SVF	TMA/SVF/S302	●	10
			SUF600	TMA/SUF600/S302	●	10
			SUF1000	TMA/SUF1000/S302	●	10
			SUF1200	TMA/SUF1200/S302	●	10

● = available from stock ● = available in 5 working days ● = on request

A/O CP | TEX

Tex discs with center holes

CP

application	backing	weight	grit type	coating	waterproof
	Nylon web	–	A/O CP	–	

Grit range: CP

Description: The nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin with an aluminium oxide grit type. The result is an elastic abrasive material with an open structure that is easy to use and provides an even and constant finish. The tex material does not affect the geometrical shape of the work pieces. CP has an increased grinding capacity at higher speeds. This material provides the brush structure with a slightly glossy effect.

diameter	center hole	shape	grit	code	stock	
Ø 200	Ø 25	S203	CP	TMA/CP/S203	●	10
Ø 250	Ø 25	S207	CP	TMA/CP/S207	●	10
Ø 300	Ø 25	S302	CP	TMA/CP/S302	●	10

Tex discs with center holes

00

TEX | TALC

application	backing	weight	grit type	coating	waterproof
	Nylonweb	–	talc	–	

Grit range: Talc

Description: With the TEX 00, the nylon fibres are combined into a three-dimensional web structure using thermo-setting synthetic resin infused with talc, the softest mineral known. This material does not scratch and is ideally suited for cleaning.

diameter	center hole	shape	grit	code	stock	
Ø 200	Ø 25	S203	Talc	**TMA/00/S203**	●	10
Ø 250	Ø 25	S207	Talc	**TMA/00/S207**	●	10
Ø 300	Ø 25	S302	Talc	**TMA/00/S302**	●	10

CSD

TEX | S/C

application	backing	weight	grit type	coating	waterproof
	Nylon web	–	S/C	–	

Grit range: EXTRA COARSE

Description: CSD material is made from very hard, abrasion-resistant nylon fibres with a very open structure. The nylon fibres are permeated with synthetic resin and very sharp grit.

Dimensions: *see p. 341*

● = available from stock ● = available in 5 working days ● = on request

Floorpads

–	TEX

Floorpad colour codes
Black = stripping
Brown = stripping & scrubbing
Green = scrubbing
Blue = cleaning
Red = polishing
White = polishing

NYLON FLOOR PADS

application	backing	weight	grit type	coating	waterproof
	Nylon web	–	–	–	

Grit range: Blue-Brown-Green-Red-White-Black

Description: Floorpads are made from technical nylon fibres and are caracterised by an extra open web structure. Each colur stands for specific qualifications concerning the coarsness of the disc, the diameter of the nylon fibre and the grit size.
Thanks to their sophisticated architecture the Cibo floorpads give a faster result, they last longer and they hold their form significantly better.

diameter	code	description	stock	
Ø 400	PADS-ZWART-16”	black	●	5
	PADS-BRUIN-16”	brown	●	5
	PADS-GROEN-16”	green	●	5
	PADS-BLAUW-16”	blue	●	5
	PADS-ROOD-16”	red	●	5
	PADS-WIT-16”	white	●	5
Ø 430	PADS-ZWART-17”	black	●	5
	PADS-BRUIN-17”	brown	●	5
	PADS-GROEN-17”	green	●	5
	PADS-BLAUW-17”	blue	●	5
	PADS-ROOD-17”	red	●	5
	PADS-WIT-17”	white	●	5

Reinforced Tex discs without center holes

FE

SURF. COND. | A/O

application	backing	weight	grit type	coating	waterproof
	Nylon web + Polyester	–	A/O	–	

Grit range: COARSE - MEDIUM - VERY FINE

Description: This is an open nylon web structure, permeated with aluminium oxide grit and anchored by a synthetic resin on a woven polyester structure. This quality is better able to cope with aggressive applications and has a long life span. The finish of the FE quality is less uniform than that of the RC quality.

diameter	center hole	shape	grit	code	code back-up pad	stock	
Ø 115	0	S104	CO	VTZA/FE1/S104	115VELSC	●	20
			ME	VTZA/FE2/S104		●	20
			VF	VTZA/FE3/S104		●	20
Ø 125	0	S105	CO	VTZA/FE1/S105	125VELSC	●	20
			ME	VTZA/FE2/S105		●	20
			VF	VTZA/FE3/S105		●	20

RC

SURF. COND. | A/O

application	backing	weight	grit type	coating	waterproof
	Nylon web + Polyester	–	A/O	–	

Grit range: COARSE - MEDIUM - VERY FINE

Description: This is an open nylon web structure, permeated with aluminium oxide grit and anchored by a synthetic resin on a woven polyester structure. This material has a high initial cutting force, works perfectly at low pressure and provides a very constant and even finish. The RC is less edge resistant. Ideal for applications requiring a decorative finish.

diameter	center hole	shape	grit	code	code back-up pad	stock	
Ø 115	Ø 0	S104	CO	VTZA/RC1/S104	115VELSC	●	20
			ME	VTZA/RC2/S104		●	20
			VF	VTZA/RC3/S104		●	20
Ø 125	Ø 0	S105	CO	VTZA/RC1/S105	125VELSC	●	20
			ME	VTZA/RC2/S105		●	20
			VF	VTZA/RC3/S105		●	20

Additional information about the back-up pads is available in the accessories chapter.

● = available from stock ● = available in 5 working days ● = on request

Reinforced Tex discs with center holes

A/O | SURF. COND.

FE

application	backing	weight	grit type	coating	waterproof
	Nylon web + Polyester	–	A/O	–	

Grit range: COARSE - MEDIUM - VERY FINE

ØDescription: This is an open nylon web structure, permeated with aluminium oxide grit and anchored by a synthetic resin on a woven polyester structure. This quality is better able to cope with aggressive applications and has a long life span. The finish of the FE quality is less uniform than that of the RC quality.

diameter	center hole	shape	grit	code	code back-up pad	stock	
Ø 115	Ø 10	S107	CO	VTMA/FE1/S107	115VELSCN	●	20
			ME	VTMA/FE2/S107		●	20
			VF	VTMA/FE3/S107		●	20
Ø 125	Ø 10	S109	CO	VTMA/FE1/S109	125VELSCN	●	20
			ME	VTMA/FE2/S109		●	20
			VF	VTMA/FE3/S109		●	20

A/O | SURF. COND.

RC

application	backing	weight	grit type	coating	waterproof
	Nylon web + Polyester	–	A/O	–	

Grit range: COARSE - MEDIUM - VERY FINE

Description: This is an open nylon web structure, permeated with aluminium oxide grit and anchored by a synthetic resin on a woven polyester structure. This material has a high initial cutting force, works perfectly at low pressure and provides a very constant and even finish. The RC is less edge resistant. Ideal for applications requiring a decorative finish.

diameter	center hole	shape	grit	code	code back-up pad	stock	
Ø 115	Ø 10	S107	CO	VTMA/RC1/S107	115VELSCN	●	20
			ME	VTMA/RC2/S107		●	20
			VF	VTMA/RC3/S107		●	20
Ø 125	Ø 10	S109	CO	VTMA/RC1/S109	125VELSCN	●	20
			ME	VTMA/RC2/S109		●	20
			VF	VTMA/RC3/S109		●	20

Additional information about the back-up pads is available in the Accessories chapter.

Abrasive stars

RC

SURF. COND. | A/O

application	backing	weight	grit type	coating	waterproof
	Nylon web + Polyester	–	A/O	–	

Grit range: COARSE - MEDIUM - VERY FINE

Description: This is an open nylon web structure, permeated with aluminium oxide grit and anchored by a synthetic resin on a woven polyester structure. This material has a high initial cutting force, works perfectly at low pressure and provides a very constant and even finish. The RC is less edge resistant. Ideal for applications requiring a decorative finish.

diameter	center hole	grit	code	code attachment	stock	
Ø 50	Ø 6	CO	VTS/RC1/2	MHS2	●	50
		ME	VTS/RC2/2		●	50
		VF	VTS/RC3/2		●	50
Ø 75	Ø 6	CO	VTS/RC1/3		●	50
		ME	VTS/RC2/3		●	50
		VF	VTS/RC3/3		●	50
Ø 100	Ø 6	CO	VTS/RC1/4		●	25
		ME	VTS/RC2/4		●	25
		VF	VTS/RC3/4		●	25

Please consult Cibo for additional sizes, quality or grit.

● = available from stock ● = available in 5 working days ● = on request

Reinforced Tex fibre discs

A/O | SURF. COND.

RC

application	backing	weight	grit type	coating	waterproof
	Nylonweb + Polyester	–	A/O	–	

Grit range: COARSE - MEDIUM - VERY FINE

Description: This is an open nylon web structure, permeated with aluminium oxide grit and anchored by a synthetic resin on a woven polyester structure. This material has a high initial cutting force, works perfectly at low pressure and provides a very constant and even finish. The RC is less edge resistant. Ideal for applications requiring a decorative finish.

diameter	center hole	shape	grit	code	code fibreback-up pad	stock	
Ø 115	Ø 22	S120	CO	VTFA/RC1/S120	FIZ115	●	20
			ME	VTFA/RC2/S120		●	20
			VF	VTFA/RC3/S120		●	20
Ø 125	Ø 22	S121	CO	VTFA/RC1/S121	FIZ125	●	20
			ME	VTFA/RC2/S121		●	20
			VF	VTFA/RC3/S121		●	20
Ø 180	Ø 22	S117	CO	VTFA/RC1/S117	FIZ178	●	10
			ME	VTFA/RC2/S117		●	10
			VF	VTFA/RC3/S117		●	10

To be attached on a back-up pad for fibre discs. (see p. 492)

Reinforced Tex grip discs

T00 | SURF. COND.

T00

application	backing	weight	grit type	coating	waterproof
	Nylonweb + Polyester	–	T00	–	

Grit range: no grit

Description: This is an open nylon web structure, permeated with talc and anchored with a synthetic resin on a woven polyester structure. This quality has no abrasive properties and is specially designed to clean or polish using polishing pastes.

diameter	center hole	shape	grit	code	code back-up pad	stock	
Ø 115	0	S104	T00	VTGR/T00/S104	115VELSUPERXM	●	10

Please consult Cibo for additional sizes, quality or grit.

Unitized

SAGR

UNITIZED

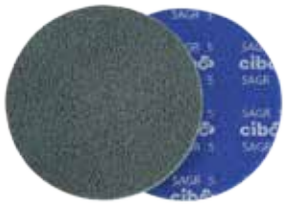
A/O - S/C

application	backing	weight	grit type	coating	waterproof
	Nylon web	–	A/O - S/C	–	

Grit range: 5 - 6 -7 - 8

Description: Pressed abrasives consist of several layers of impregnated brushed nylon fabric, ingeniously glued together and hot-pressed into solid sheets with a controlled density, from which disks and wheels are punched. They combine good cutting performance with a high-quality finish and enable you very quickly to remove welding discouloration, to improve the surface smoothness of the workpiece, etc.

diameter	density	shape	code	code back-up pad	stock	
Ø 115	5 - soft	S104	SAGR/5/S104	115VELSUPERXM	●	5
	6 - medium		SAGR/6/S104		●	5
	7 - medium		SAGR/7/S104		●	5
	8 - hard		SAGR/8/S104		●	5
Ø 125	5 - soft	S105	SAGR/5/S105	125VELSUPERXM	●	5
	6 - medium		SAGR/6/S105		●	5
	7 - medium		SAGR/7/S105		●	5
	8 - hard		SAGR/8/S105		●	5
Ø 150	5 - soft	S106	SAGR/5/S106	150VELSUPERXM	●	5
	6 - medium		SAGR/6/S106		●	5
	7 - medium		SAGR/7/S106		●	5
	8 - hard		SAGR/8/S106		●	5



Cibo has succeeded in anchoring unitized material onto a velcro backing. This flexible backing, in combination with a flexible back-up pad, makes the SAGR disc ideal for finishing flat surfaces.

Make sure your work piece has always cooled sufficiently prior to working it with unitized materials. Too much heat generation can cause the material to melt, and thus to lose its superior properties.

● = available from stock ● = available in 5 working days ● = on request